

```
%
M05
M09
G40 G80 G49 G90 G69
G91 G28 Z0.0
(tool_name D10R0-R )
(tool_diameter 10.00 )
(tool_corner1_radius 0.00 )
(tool_length L 50.00 )
(tool_flute_length FL 30.00 )
T01 M06
M32
/G110 I#8006
G90 G54
M03 S12000
M08
G05.1Q1R5
G01 X25.5 Y-11.071429 F15000.
G43 Z20. H#8006
G00
G90 Z.72
G01 X15.5 F1300.
X-14.5
X-14.642315 Y-11.06125
X-14.781733 Y-11.030922
X-14.915415 Y-10.981061
.....
X-19.25302 Y1.36197
X-19.43317 Y.92705
X-19.543065 Y.469302
X-19.58 Y-.000001
G00 Z20.
/G110 I#8006 Z0.05
M01
G49
M05
M09
G91 G28 Z0.0
G91 G28 Y0.0
M30
(maxX = 25.5 , minX = -19.58;)
(maxY = 21.9961 , minY = -11.0714;)
(maxZ = 20 , minZ = 0;)
%
```